

Dart Aerospace Ltd.

Date: Thursday, 5/10/2007 2:33:47 PM  
 User: Kim Johnston

**Process Sheet**

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	SPACEPOD DOOR RH
Job Number	32298B01	Part Number	D31862M
Estimate Number	12599	Drawing Number	D3186 REV.D
P.O. Number		Project Number	N/A
This Issue	5/10/2007	Type	SMALL /MED FAB
Prsht Rev.	NC	Drawing Revision	D
First Issue	/ /	Material	
Previous Run	32297B01	Due Date	5/30/2007
Written By		Qty:	1 Um: Each
Checked & Approved By	07.05.00		
Comment	Est Rev:A New Issue 06-12-04 ec est rev B rev D dwg 07.03.07 ec		

Additional Product

W/O 30029

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
	Comment: PURCHASING Issue P/O: _____ Description: D3186-2M Door Supplier: Delastek Conformity Certificate and Process sheet required Ship 3 Items from Previous steps	
2.0	D31862P	Spacepod Door
	Comment: Qty.: 1.0000 Each(s)/Unit Spacepod Door	Total : 1.0000 Each(s)
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Receive and Inspect for transit damage. Ensure a copy of certification of conformity and process sheet from Delastek is attached.	
4.0	QC6	DIMENSIONAL CHECK
	Comment: DIMENSIONAL CHECK Inspect dimensions as per Dwg D3186 .Visual inspection. Check for void spot and pins.	
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____	

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Date:

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## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	SPACEPOD ASSEMBLY RH/ DS1 9335
Job Number	32298		
Estimate Number	12779		
P.O. Number	N/A		
This Issue	5/10/2007	S.O. No.	N/A
Prst Rev.	NC		
First Issue	N/A	Type	SMALL /MED FAB
Previous Run	32297		
Written By			
Checked & Approved By			
Comment	Est Rev.A 07.03.07 new issue est rev B 07.04.16 reformat, D3188 rev.E	EC EC	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
		Comment: DOCUMENT CONTROL Photocopy bluefile and type labels as per PPP D350-600-242 CHG001	CZ
2.0	32298A	SPACEPOD BODY RH	
		Comment: Sub-Component SPACEPOD BODY RH	D3188-2M
3.0	32298B	SPACEPOD DOOR RH	
		Comment: Sub-Component SPACEPOD DOOR RH	D3186-4
4.0	D31872	Spacepod Floor	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)	
		Pick:	
		Qty Part Number	Description Batch
1	D3187-2	Floor	B31836
1	D3186-4	Door (ref)	B32298B
1	D3188-2	Body(ref)	B32298A 30039
5.0	ALS41032130	Insert	
		Comment: Qty.: 28.0000 Each(s)/Unit Total : 28.0000 Each(s)	
		insert	
		batch: 103475	

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## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPACEPOD DOOR RH
Job Number : 32298B	Part Number : D31864
Estimate Number : 12636	Drawing Number : D3186 REV.D
P.O. Number :	Project Number : N/A
This Issue : 5/10/2007	Drawing Revision : D
Prsht Rev. : NC	Material :
First Issue : / /	Due Date : 5/30/2007
Previous Run : 32297B	Qty: 1 Um: Each
Written By :	
Checked & Approved By : <u>KA</u> 07.05.10	
Comment: Est Rev:A New Issue 07-01-11 EC est rev.B revD 07.03.07 ec	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	32298B01 	SPACEPOD DOOR RH <i>D3186-2m</i>
2.0	SMALL FAB 1 	SMALL & MEDIUM FAB RESOURCE 1 <i>b38629</i>
	Comment: SMALL & MEDIUM FAB RESOURCE 1	
	1-Drill holes and cut out slots for latch as per dwg D3186 (D3186-4 detail)	<i>MLO7/06/20</i>
3.0	QC5 	INSPECT WORK TO CURRENT STEP 
	Comment: INSPECT WORK TO CURRENT STEP	<i>SB 07/06/20</i>
4.0	PACKAGING 1 	PACKAGING RESOURCE #1 
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>GIA</i>	<i>MLO7/06/20 xl</i>
5.0	QC21 	FINAL INSPECTION/W/O RELEASE 
	Comment: FINAL INSPECTION/W/O RELEASE	<i>A 07.07.19</i>

Job Completion

*W D7/07/18*

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**Process Sheet**

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SPACEPOD BODY RH
Job Number : 32298A	
Estimate Number : 12596	
P.O. Number :	
This Issue : 5/10/2007	S.O. No. :
Prsht Rev. : NC	
First Issue : / /	Type : SMALL /MED FAB
Previous Run : 32297A	
Written By : <i>JN</i>	
Checked & Approved By : <i>JN DTS 10</i>	
Comment : Est Rev A New issue ecn882 06-11-30 EC	
	est rev B rev D dwg 07.03.07 ec
	est rev C rev E dwg 07.04.16 EC

Additional Product

*W/O 30039*

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	D2213	Aluminum Spacer
	Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) Ship To Delastek	
2.0	PG	PURCHASING
	Comment: PURCHASING Issue P/O: _____	
	Description: D3188-2M BODY SHIP: D2213 Spacers Supplier: Delastek Conformity Certificate and Process sheet required Ship 2 Items from Previous steps	
3.0	D31882P	Spacepod Body
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Spacepod Body	
4.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Receive and inspect for transit damage. Ensure a copy of certification of conformity and process sheet from Delastek is attached.	